

HQTS	INSPECTION REPORT Pre-Shipment Inspection	Report No. :H-XXXXXX
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INSPECTION INFORMATION			
Client	XXXXXX		
Supplier	XXXXXX		
Factory	XXXXXX		
Inspection Instruction	GWI-H-004-HQT		
P.O. No.	437759	Sampling Plan	ISO2859 : Single; Normal
Item No.	B28257E	Sampling Level	G-I
Inspection Date	XXXXXX	Sample Size	80 pieces
Inspection Location	XXXXXX	AQL	Critical:0, Major:2.5, Minor:4.0
Product description	Stuffing Toy		



INSPECTION RESULT SUMMARY			
Category	Conform	Not Conform	Pending
1.Quantity	×		
2.Workmanship			×
3.Style, Color & Documentation	×		
4.Field Test & Measurement	×		
5.Shipping Mark & Packaging	×		
OVERALL CONCLUSION PENDING for client's evaluation			

This report reflects the facts as recorded by HQTS at the time and place of inspection. It does not relieve the manufacturers from their contractual obligations nor prejudice client's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter.

SPECIAL ATTENTION POINT (SAP)

1	Quantity	NIL
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2	Workmanship	
2.1	Two kinds of scarf were found on bulk goods, left kind showed on below photo was about 35%.	



3	Style, Color & Documentation	NIL
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4	Field Test & Measurement	NIL
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5	Shipping Mark & Packaging	NIL
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INSPECTION DETAILS

1.Quantity					Conform			
PO No.	Item No.	P.O. Qty	Shipment Qty		Packing Qty		Sample Size	
		(Pieces)	(Pieces)	(Cartons)	(Pieces)	(Cartons)	(Pieces)	(Cartons)
437759	B28257E	6240	6240	260	6240	260	80	16
Total		6240	6240	260	6240	260	80	16

2.Workmanship		Pending		
Defects Description		Critical	Major	Minor
- Open seam at unit			3	
- Poor scarf fabric end			1	
- Untrimmed thread end at unit				3
Total Found:		0	4	3
Allowed:		0	5	7

The following field test included in workmanship check	
1)	Labeling check
2)	Visual check
3)	Metal detection test

Defect Photos



defect-Open seam at unit ma 1



defect-Open seam at unit ma 2



defect- Poor scarf fabric end ma



defect-Untrimmed thread end at unit mi 1



defect-Untrimmed thread end at unit mi 2

3.Style, Color & Documentation	Conform		
DESCRIPTION	Conform	Not Conform	Pending
The inspected samples were consistent with	-	-	-
Purchase Order	x		



Product Specification	x		
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4.Field Test			Conform		
Item	Specification	Sample Size	Conform	Not Conform	Pending
Visual stuffing cleanliness check		2 Sample	x		
Tension test on small part	90 N for 15 S	5 Samples	x		
Tension test on seam	70 N for 15 S	5 Samples	x		
Barcode readability check		8 Samples	x		
Product measurement		5 Samples	x		
Transportation Drop Test		1 Carton	x		
Smell check		5 Samples	x		
Dimension of carton		1 Carton	x		
Weight of carton		1 Carton	x		

Measured Data was listed as below table:

Item	Dimension of Carton (cm)		Weight of carton (kg)	
	Specification	Actual	Specification	Actual
B28257E	82x45x58	80.5x45.5x57.5	11	10.5

Item	Dimension of Product (cm)		Weight of Product (g)	
	Specification	Actual	Specification	Actual
B28257E	H: 36	36	--	356
		36		360
		36		359
		35		362
		35		361

5.Shipping Mark & Packaging		Conform
1) Shipping mark photos		
		
2) Packaging photos		



6. Reference Note

1)	Carton no. was not assigned yet
2)	Total 1 inspected carton was sealed with "HQTS" sticker.
3)	Manufacturer did not allow us to draw any production sample for reference.
4)	The check item weight and the Metal detection test were conducted by using the testing appliances without verification which was provided by the factory.
5)	No any cardboard was found at the top and bottom of carton.
6)	The nail box was used for the bulk goods.
7)	For the Metal detector test: The sensitivity of the testing appliances was 1.5mm.

7. Photos



Unit



Unit



Unit



Unit



Tension test 1



Tension test 2



Tension test 3



Tension test 4



Visual stuffing cleanliness check



Metal detector test

Inspector:	480	Auditor:	347
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End of Report

SAMPLE