

# **INSPECTION REPORT**

**Pre-Shipment Inspection** 

Report No. :H-XXXXXXXX

INSPECTION INFORMATION									
Client	XXXX								
Supplier	XXXX								
Factory	XXXX								
Inspection Instruction	GWI-S-002-HQT								
P.O. No.	00011	P.O. Quantity	12000PAIRS						
Item No.	S4AUML011	Sampling Plan	ISO2859:Single; Normal						
Inspection Date	XXXX	Sampling Level	G-II						
Inspection Location	XXXX	Sample Size	315PAIRS						
Inspection Sequence	Original inspection	AQL	Critical:0,Major:2.5,Minor:4.0						
Product description	SANDAL FLAT CLOSED								



INSPECTION RESULT SUMMARY										
Category	Conform	Not Conform	Pending							
1.Quantity	×									
2.Workmanship		×								
3.Style, Color & Documentation			×							
4.Field Test & Measurement			×							
5.Shipping Mark & Packaging	×									
OVERALL CONCLUSION	NOT CONFO	ORM to client's red	quirement							

Approved by HQTS Supervisor:	

This report reflects the facts as recorded by HQTS at the time and place of inspection. It does not relieve the manufacturers from their contractual obligations nor prejudice client's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter.

SPECIAL ATTENTION POINT (SAP)							
1	Quantity	NIL					

# 2 Workmanship NIL

### 3 Style, Color & Documentation

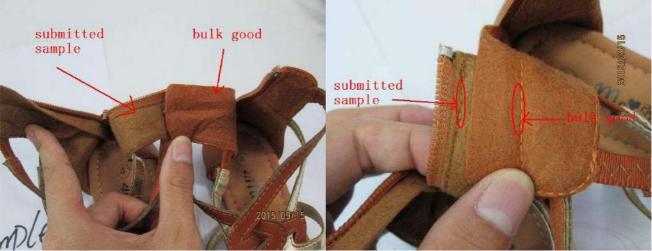
Please refer to the following findings

- 3.1 For all color, color shade was found on zipper/lining/thread between submitted sample and bulk goods, (The silver lining color on Teal was confirmed to submitted picture on PO). Details refer to photos.
- 3.2 For all color among 4 shoes size, discrepancy was found on outsole between right and left shoes within one pairs, details refer to photos.
- 3.3 For tan color check, color shade was found on outsole between submitted sample and bulk goods, details refer to photos.
- 3.4 For teal color check, color shade was found on vamp between submitted sample and bulk goods, details refer to photos.



color shade was found on zipper(1)

color shade was found on zipper(2)



color shade was found on thread(1)

color shade was found on thread(2)



color shade was found on thread(3)

bulk good

bulk good

bulk good

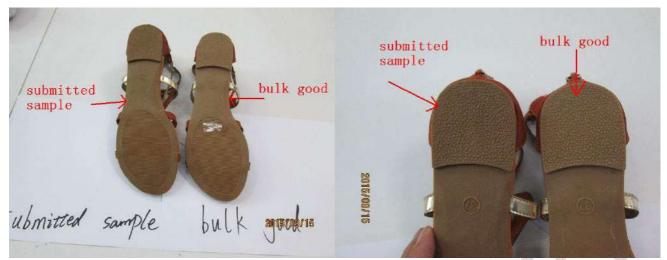
2015/09/16

Sauph



all color 4 shoes size-discrepancy was found on outsole between right and left shoes within one pairs(1)

all color 4 shoes size-discrepancy was found on outsole between right and left shoes within one pairs(2)1

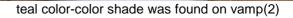


tan color-color shade was found on outsole(1)

tan color-color shade was found on outsole(2)

teal color-color shade was found on vamp(1)

submitted sample





teal color-color shade was found on vamp(3)

4	4	Field Test & Measurement	Please refer to the following findings			
4	.1	Some data which mark with red were out of specifi	cation, details refer to data sheet.			

5 Shipping Mark & Packaging	NIL
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INSPECTION DETAILS											
1.Quantity					Conform	l					
P.O. No.	Item No.	P.O. Qty	Shipment Qty		Packed Qty		Sample Size				
	item No.	(Pair)	(Pair)	(Carton)	(Pair)	(Carton)	(Pair)	(Carton)			
00011	S4AUML011	12000	12000	800	12000	800	315	28			
Total		12000	12000	800	12000	800	315	28			

2.Workmanship		Not Conform	n	
Defects Description		Critical	Major	Minor
- Broken skin on insole			4	
- Obvious glue mark on back counter			2	
- Obvious poor gluing between insole and outsole			2	
- Obvious glue mark on outsole			1	
- Obvious oil mark on back counter			1	
- Glue mark on vamp				9
- Slight poor gluing between insole and outsole				6
- Uncut thread ends on vamp				3
- Slight slant assembly between insole and outsole				2
- Impurity mark on insole				1
- White mark on outsole				1
- Oil mark on back counter				1
	Total Found:	0	10	23
<u></u>	Allowed:	0	14	21
The following field test included in workmanshi	p check			
1) Labeling check				
Pull check with normal force				
3) Adhered force with normal force				

# **Defect Photos**



defect-broken skin on insole-ma(1)

defect-broken skin on insole-ma(2)



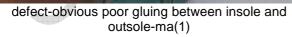
defect-broken skin on insole-ma(3)

defect-broken skin on insole-ma(4)



defect-obvious glue mark on back counter-ma(1) defect-obvious glue mark on back counter-ma(2)







defect-obvious poor gluing between insole and outsole-ma(2)



defect-obvious glue mark on outsole-ma

defect-obvious oil mark on back counter-ma



defect-glue mark on vamp-mi(1)

defect-glue mark on vamp-mi(2)



defect-glue mark on vamp-mi(3)

defect-glue mark on vamp-mi(4)



defect-glue mark on vamp-mi(5)

defect-slight poor gluing between insole and outsole-mi(1)



defect-slight poor gluing between insole and outsole-mi(2)

defect-slight poor gluing between insole and outsole-mi(3)



defect-slight poor gluing between insole and outsole-mi(4)

defect-uncut thread ends on vamp-mi(1)



defect-uncut thread ends on vamp-mi(2)

defect-uncut thread ends on vamp-mi(3)



defect-slight slant assembly between insole and outsole-mi(1)



defect-slight slant assembly between insole and outsole-mi(2)



defect-impurity mark on insole-mi



defect-white mark on outsole-mi



defect-oil mark on back counter-mi

3.Style, Color & Documentation	Pending				
DESCRIPTION	Conform	Not Conform	Pending		
The inspected samples were consistent with		-	-		
Purchase Order	Х				
Product Specification			Х		
Submitted sample			Х		
Client's comment verification	-	-	-		
PLEASE MAKE SURE THE BOW IS SECURE AND WILL NOT FALL OFF	- X				
THE LINING ON THE TEAL WILL BE SILVER	Х				

4.Fi	eld Test			Pending			
	Item	Specification Sa		Conform	Not Conform	Pending	
1)	Smell check		5 Samples	Х			
2)	Barcode readability check		5 Samples	Х			
3)	Rub test		5 Samples	Х			
4)	Tape test		5 Samples	Х			
5)	Carton dimension check		1 Carton	Х			
6)	Carton gross weight check		1 Carton	Х			
7)	Wearing check		2 Samples	Х			
8)	Flexing check		2 Samples	Х			
9)	Zipper life check		2 Samples	Х			
10)	Gift box size check		2 Samples			Х	
11)	Size measurement check	insole length	3 Samples/Size	Х			
12)	Assortment check		100% Selected cartons	Х			

# Measured Data was listed as below table:

Item no. Packing				Dimension of Carton (cm) (±5%)					Weight of cart			ton (kg) (±10%)		
item no.	Ca	arton	Sp	Specification			Actual		Specificati		ation		Actual	
S4AUML011		15	5	2x37.5	5x30	52.0	x37.5x	30.0	14.3L	BS=6.	5kg	7.1		
Check item(S4AUML011)			Sp	ecifica	ation or	ı PO	S	рес о	n gift b	ох		Actual		
Dimension of o		11.5x28.0x10.0 -					28.7x12.0x10.0, 28.6x12.1x10.0							
Size Measurement Chart(S4AUML011)														
Measurement	SZ		3		SZ	4		SZ		5				
Point (mm)	CL	ТА	TE	TE	CL	TE	TE	ТА	CL	TE	ТА	TE	TOL	
Insole length	233	-	-	+1	238	+1	-	+1	245	-	-	-	0,+5	
Measurement	SZ		6		SZ		7		SZ		8			
Point (mm)	CL	ТА	TE	TE	CL	TE	TE	ТА	CL	ТА	ТА	TE	TOL	
Insole length	252	-	+1	-	258	+1	-	-	264		+1	+1	0,+5	

# 5.Shipping Mark & Packaging 1) Shipping mark photos Main mark Side mark 2) Packaging photos

### 6.Reference Note

- 1) Carton numbers selected for sampling were as below:
- 2) Total 4 inspected cartons were sealed with "HQTS" sticker and carton numbers were: 135, 79, 276, 301.
- 3) Manufacturer did not allow us to draw any production sample for reference.
- 4) The check item weight is conducted by using the testing appliance without calibration which was provided by the factory.
- 5) The submitted sample was provided by factory.

Item no Carton number										
S4AUML011	12	117	160	193	29	135	79	295	311	385
	212	278	10	234						
	364	367	319	50	40	276	301	128	175	177
	204	248	94	358						



item S4AUML011 item S4AUML011





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