

# **INSPECTION REPORT**

**Pre-Shipment Inspection** 

Report No.: XXXXXX

INSPECTION INFORMATION						
Client	XXX					
Supplier	XXX					
Factory	XXX	XX				
Inspection Instruction	GWI-E-003-HQT	GWI-E-003-HQT				
P.O. No.	XXX	Sampling Plan	ISO2859			
Item No.	XXX	Inspection Level	G-II			
Inspection Date	XXX	Sample Size	80Pieces			
Inspection Location	XXX	AQL	Critical:0,Major:1.5,Minor:4.0			
Product description	CITRUS JUICER					



INSPECTION RESULT SUMMARY				
Category	Conform	Not Conform	Pending	
1.Quantity	×			
2.Workmanship			×	
3.Style, Color & Documentation	×			
4.Field Test & Measurement			×	
5.Shipping Mark & Packaging	×			
OVERALL CONCLUSION PENDING to client's requirement				
Final Decision Client has the final decision to reject or approve			or approve	

Approved by HQTS Supervisor:	

This report reflects the facts as recorded by HQTS at the time and place of inspection. It does not relieve the manufacturers from their contractual obligations nor prejudice client's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter.

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## **SPECIAL ATTENTION POINT (SAP)**

1 Quantity Nil

## 2 Workmanship

Pls refer to the following findings

2.1 For workmanship, actual found the small indentions on plastic bottom of all inspected samples.



3 Style, Color & Documentation

Nil

4 Field Test & Measurement

Pls refer to the following findings

4.1 Factory did not allow us to perform transportation drop during this inspection.

5 Shipping Mark & Packaging

Nil

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# **INSPECTION DETAILS**

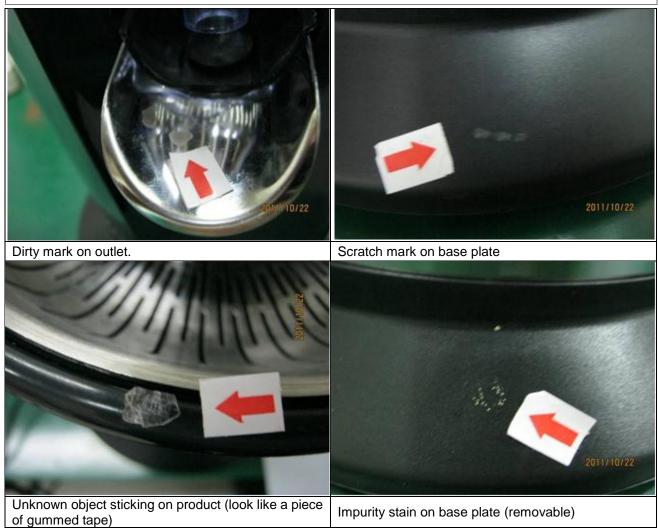
1. Quantity	/					Conform			
PO No. Item No.		P.O. Qty	Shipment Qty		Packing Qty		Sample Size		
	NO.	Item No.	(Pieces)	(Pieces)	(Cartons)	(Pieces)	(Cartons)	(Pieces)	(Cartons)
XXX		XXX	1000	1000	250	1000	250	80	20
	To	tal	1000	1000	250	1000	250	80	20

2. Workmanship	Pending		
Defects Description	Critical	Major	Minor
Dirty mark on outlet.	-	1	-
Scratch mark on base plate.	-	-	1
Unknown object sticking on product (look like a piece of gummed tape)	-	-	1
Impurity stain on base plate (removable).	-	-	1
Total Found:	0	1	3
Allowed:	0	3	7

The following field test included in workmanship check
Hi-pot check
Function check
Power consumption check

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# **Defect Photos**



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3. Style, Color & Documentation	Conform	Conform			
DESCRIPTION	Conform	Not Conform	Pending		
The inspected samples were consistent with	-	-	-		
Purchase Order	×				
Digital Photos	×				
Instruction manual and documentation check	-	-	-		
The components of inspected samples were compared with the provided CDF by factory.	×				
Client's comment	-	-	-		
Plug: D01 25A250V VDE	×				
Power cord: VDE H05VVH2-F. 2X0.75mm2 QIAOPU	×				
Switch: DONGHAI KW4-3Z-3 5A250VAC VDE	×				
Motor: GL6045P230 220-240V 50/60Hz CLASS B	×				

4. F	ield Test	Pending				
	Item	Specification	Sample Size	Conform	Not Conform	Pending
1)	Real function check		2Samples	×		
2)	Internal check for workmanship		1Sample	×		
3)	Operated the switch for 50 cycles		2 Samples	×		
4)	Stability check at 10 degree.		2Samples	×		
5)	Power on for 5 standard cycles.		2Samples	×		
6)	Strain relief on power cord		2Samples	×		
7)	Rotational speed check.		2Samples	×		
8)	Length of power cord		5Samples	×		
9)	Barcode readability check		5Samples	×		
10)	Noise level check		2Samples	×		
11)	Product measurement.		2Samples	×		
12)	Transportation Drop Test		1Carton			×
13)	Dimension of carton (Lx W x H Cm)		1Carton	×		
14)	Weight of carton ( Kg )		1Carton	×		

Data Sheet		
Characteristic	Specification	Actual
Product net weight. (kg)		2.875/2.865.
Product gross weight.(kg)	3.85	3.775/3.800
Dimension of Product (H x DIA mm)		310x200 for all
Dimension of Carton (mm)	675x445x355	680x450x355
Carton gross weight.(kg)	15.8	16.15
Inner carton insert gross weight. (kg)		0.310/0.300
Empty carton weight. (kg)		1.005/1.008
Poly-foam packaging weight (kg)		
Weight of used foil (g)		

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Length of power cord (m)	 1.51/1.52/1.51/1.51
Rotational speed check (rpm)	 117.1,118.0
Noise level check (dB)	65.1, 66.0

Power consumption check (W)		
Setting	Specification	Actual
220	-	80.0, 81.2, 83.0, 83.5,83.5
230	120W	89.0-97.0
240	-	100.0,100.4,101.0,103.6,101.0

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5. Shipping Mark & Packaging	Conform
Shipping mark photos	
-	-
2) Packaging photos	

3) Remark:
Only item no. XXXXXX is listed here for your reference. For other items please refer to photos attached.

# Reference Note Rotational speed check, Hi-pot check, Noise level check and weight check are conducted by using the testing appliances without verification which provided by the factory. Total 20 Cartons were randomly sampled from the batch for inspection. Carton numbers not assigned at this time. No inspected carton was sealed with "HQTS" sticker. Manufacturer did not allow us to draw one production sample kept by HQTS office for reference.

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Inspector:	XXX	Auditor:	XXX
End of Report			

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